Technical Data Sheet

Hifax CB 1160 G1 1646

Polypropylene Compounds

Product Description

Hifax CB 1160 G1 is a talc filled PP copolymer, with medium flowability, high impact resistance and good stiffness. This grade is delivered in customer customized colors. This Data Sheet is giving general properties, some of them may be slightly altered upon color selected.

Regulatory Status

For regulatory compliance information, see *Hifax* CB 1160 G1 1646 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Status	Commercial: Active
Availability	Europe
Application	Bumpers; Exterior Trim
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Stiffness; High Impact Resistance; Medium Flow

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	14	g/10 min	ISO 1133-1
Density, (23 °C)	0.97	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	1400	MPa	ISO 178/A1
Flexural Strength, (23 °C, Tech. A)	22	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	18	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	45	kJ/m²	ISO 180/1A
(-30 °C)	6.5	kJ/m²	ISO 180/1A
Thermal			
Vicat Softening Temperature, (B50)	52	°C	ISO 306
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	50	°C	ISO 75A-1, -2

Notes

These are typical property values not to be construed as specification limits.